T SERIES ARMRESTS
INSTALLATION GUIDE

1. To locate the weld nuts, push firmly on the seat side about 3” above the recline handle. (The other weld nuts are 1.5” from the first hole.)

2. Using a sharp blade, carefully puncture the seat fabric for each hole. (”X” mark slit will work the best.)

3. Place the lock washer on the bolt then feed the bolt through the armrest mounting plate. Then place the spacers on the bolts.

4. Thread the bolts into the weld nuts in the frame using the punctured holes, and tighten by hand only (no power tools), alternating tightening until assembly is tight to the frame. Finish by tightening with a wrench. Do not over tighten as this may strip the weld nut in the frame.



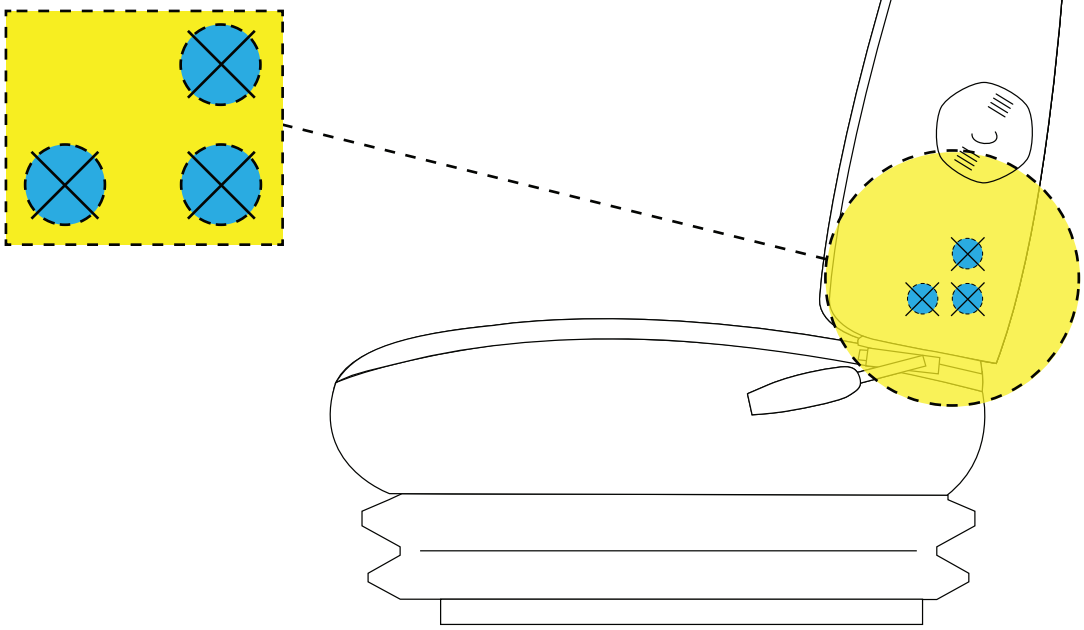


ULTRA Series

Install Instructions:

Locate & puncture 3 holes accordingly.

(feel where the 3 weld nuts are below seat cover fabric)



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*For one seated individual. Maintenance Specialist is recommended. Please visit **shopsemitruckseats.com** for more information regarding this product.*